

Sensor systems to Detect CombustionSummary of Instrumentation

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I.	Analytical Capability:	Desired analytica	l characteristics are l	listed below
	<i>J</i> - 1	•		

Target Analyte Detection Desired	Range (ppm)	Accuracy (%)	Precision (%)	Resolution	Specificity in complex mixture
СО	0 - 500	6-12%	10 - 20	1	high
HCN	0.4 - 300	20%		0.1	high
Desirable Analytes					
O ₂ (%)	14-32			0.1%	
CO_2	0.05 - 3.0			0.1%	
HX	0.4-30			0.1 ppm	

II. Frequent Comments – Perform "Bake-offs" = Field Trials:

The majority of the panel felt that testing multiple instruments and types of instruments with complex mixtures would be an important reality check for confounding factors, sensitivity, and specificity.

Ray's note: NASA should make known the nature of the test mixtures of interest to them. [Include aerosolized lunar regolith for some applications? Ability of a combustion system to distinguish between combustion-generated smoke and suspended lunar regolith?]

Note: It is easy to envision scenarios in which unknown and/or unexpected vapors could be produced, not just due to equipment overheating, but also due to metabolic and by-product gases from microbes and even from the crew. It may be challenging to create relevant challenge mixtures for testing instruments. Nonetheless, simply asking the manufacturers if their instruments can detect low concentrations of pure target gases is necessary but not sufficient to establish the value and reliability of combustionsensing instruments.

III. Recommendation – Data Fusion:

Whether it be with neural nets or other algorithms, [the panel did not seem to have a strong recommendation on the specifics of the algorithm(s)] tie together more than one type of sensor into a combustion sensor system.

A few speakers and most of the panel acknowledged that highly-reactive gases such as HCl and HF have challenges of sample collection and sample transport – chemisorption and physisorption to any collection tubing could easily lead to false negatives. The transduction element, *per se*, does not tell the entire story of performance with any particular instrument.

As of Sept 2010, the VIS/IR technologies appeared to have much better specificity [much lower probability of confounding detection that could lead to false (+) or false (-), but technical readiness was not high enough for short-term inclusion on an upcoming flight. Solid state detectors suffered from drift, lack of internal calibration, and serious lack of specificity, including pathological cases in which one gas would counteract the detection of CO.

IV. Technologies

1. Visible and Infrared Spectroscopy, including Raman Spectroscopy

Assuming that such spectroscopy-based gas monitors use solid-state sources and detectors, power consumption of 1 W or less per target gas can be anticipated.

All molecules, including N_2 , O_2 , CO, H_2O , and CO_2 , possess identifying excited electronic states at higher energies than their lowest ["ground"] electronic states, and these excited states can be accessed by the absorption of electromagnetic radiation, usually falling in the ultraviolet wavelengths. Strongly-allowed transitions occur between ground and electronic states that maintain the overall electron spin, such as singlet to singlet [no unpaired electrons] and triplet to triplet [two unpaired electrons]. Accessing the strongly-allowed electronic transitions for all five of the gases just listed requires the use of ultraviolet light that is not eye safe [and may even generate ozone]. Weakly-allowed transitions between a ground-state and states with different overall electron spins can occur. The most famous of these is the transition between ground state O_2 , which is a triplet, and its lowest excited state, which is a singlet. Although absorption of the corresponding 765-nm light for this transition is relatively weak, it can be observed, nonetheless, for the O_2 in breathable air and is the basis for numerous oxygen monitors.

For many molecules of interest [HCN, HCl, NH₃, CO, CO₂, H₂O, chlorofluorcarbons, gases on the SMAC list], characteristic "fingerprint" vibrational spectra are observed via absorption of light at infrared [IR] wavelengths.

Researchers have used such absorption for stand-off characterization of combustion processes¹⁻⁵.

1 ppm detection limits are possible with strong transitions of diatomic molecules with permanent dipole moments and transitions that are free from confounding absorptions, with the caveat for HF, HCl that delivering the sample to the spectrometer cannot have surfaces that "getter" these reactive gases.

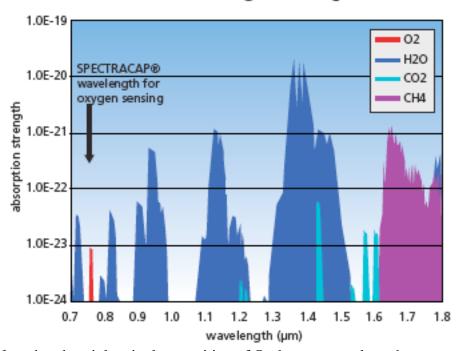
Physical Sciences, Inc: limits are in ppm-m, or on a per-meter probing Paper No. 162

TABLE I SOME GASES MEASURED BY NEAR-INFRARED TDLAS

	Detection Limit		Detection Limit			
Gas	(ppm-m)	Gas	(ppm-m)			
HF	0.2	HCN	0.2			
H_2S	20.0	СО	40.0			
NH ₃	5.0	CO ₂	1.0			
H_2O	1.0	NO	30.0			
CH ₄	1.0	NO ₂	0.2			
HC1	0.2	O ₂	50.0			
H ₂ CO	5.0	C_2H_2	0.2			

basis

Numerous embodiments of detection systems based on tunable diode lasers — transduction mechanisms can be direct optical detections or could be photoacoustic [transduction based upon detecting a pressure pulse from the thermal energy deposited as a result of the absorption of the E-M radiation]. Both direct absorption and photoacoustic techniques use either amplitude modulation or frequency modulation with synchronous detection of the modulation to enhance the signal-to-noise ratio.



Note that the triplet-singlet transition of O_2 does not overlap other common gases.

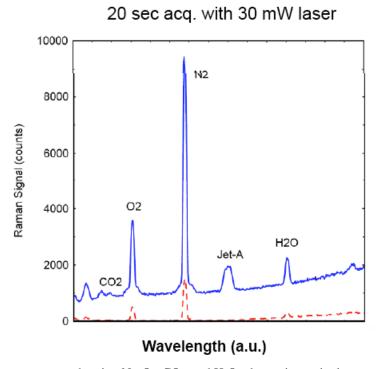
Bloodhound[™] TDL instrument: Molecular species measurements of O₂, CH₄, CO, CO₂, NH₃, H₂O, and many other small molecules.

Using tunable diode lasers, both overtone absorption as well as absorption at the fundamental frequency of a vibration-rotation transition are possible, the latter using mid-IR sources [emerging and/or custom devices, in many cases]

 N_2 and O_2 do not possess polar bonds and do not exhibit vibrational spectra in the infrared light region. However, as present within typical, breathable air, N_2 and O_2 can be monitored using *Raman spectroscopy*, in which light [usually visible light] almost always from a laser, is inelastically scattered off of the molecule with the characteristic energy change corresponding to the vibrational frequencies of the molecule. Although the cross sections for such Raman scattering of blue light are very small [$\approx 10^{-31}$ cm²/molecule/steradian], Raman scattering by N_2 , O_2 , H_2O , and CO_2 is routinely observed in breathable air, nonetheless.

Note: No approach using Raman spectroscopy was presented

Both traditional Raman techniques⁶ as well as photoacoustic Raman techniques have been published – possibility to meet size, power, and ruggedness requirements are unknown. Nonetheless, I support including a Raman-based instrument for general gas analysis, including N_2 , N_2 , N_2 , N_3 , N_4 , N_5 , N_4 , N_5 , N_5 , N_6



Raman spectra showing N_2 , O_2 , CO_2 , and H_2O taken using a single-pass, fiber-optic system by Q-V Nguyen, of NASA GRC⁷

N₂, O₂, CO₂ – demonstrated since 1968 with Raman⁶ Intra-cavity configurations enhance Raman sensitivity⁸⁻¹⁰ Photoacoustic Raman spectroscopy [PARS] demonstrated^{8,9,11,12}

Trace gas application: The method has been applied to the analysis of mixtures of CH_4 in N_2 , CO_2 in N_2 , and N_2O in N_2 at concentrations near 1 ppm.⁸

	Table I. Sensitivity Limits for PARS Trace Analysis							
Sample	Monitored transition	Buffer gas	E_s (mJ)	$rac{E_p}{(ext{mJ})}$	Concentration (ppm)	Observed SNR	SNR = 1 limit (ppm)	Laser ^a system
CH_4	$\nu_1 \leftarrow 0$	N_2	14.5	50	2	2	1	QR
CO_2	$\nu_1 \leftarrow 0$	N_2	18	20	6.3	2.5	2.5	QR
CO_2	$\nu_1 \leftarrow 0$	N_2	3.0	9	250	2	125	M
N_2O	$\nu_1 \leftarrow 0$	N_2	27	15	100	5	20	QR
N_2O	$\nu_1 \leftarrow 0$	N_2	≤1.5	10	1400	2	700	M
C_2H_4	$\nu_3 \leftarrow 0$	N_2	2.4	10	350	2	$175(4)^{b}$	M
C_2H_3Cl	$\nu_4 \leftarrow 0$	N_2	3.8	11	360	1	$360(9)^{b}$	M
O_2	$1 \leftarrow 0 = v$	C_2H_4	3.5	9.5	2000	5	400(10)b	M

 $^{{}^{}a}$ QR \equiv high-power dye laser (Quanta-Ray); M \equiv low-power dye laser (Molectron).

With excitation at 488 nm, the Raman cross section¹³ for CO is 8x smaller than that of CH₄, which should still provide 10's of ppm sensitivity for CO detection with little risk of interference.

Somewhat tilting at windmills, here, but Privalov estimated 10¹³/cm³ [order of 1 ppm] detection of HF at standoff distance of 1 meter. HCl would also have a larger Raman scattering cross section¹⁴ than CO [lower limit of detection].

Low TRL:

Cavity-ringdown spectroscopy¹⁵ is not high TRL, yet.

Because cavity-ringdown spectroscopy ["CRS"] requires a very high-Q optical cavity [extremely high-reflectance mirrors and very low losses, overall, aside from the absorption of the gaseous molecules of interest], any mechanism that degrades the Q also concomitantly degrades the performance of the CRS instrument. This can include "errant" aerosol particles and films that gradually build up on the surfaces of the optics, etc. Other issues to be addressed would be evaluation of possible cross-signals from multiple species and the tradeoff between narrowing the bandwidth of the excitation light source to reduce or eliminate such cross-signals and the accompanying tradeoffs of signal strength and rapidity with which a mixture of many gases at widely-differing concentrations can be monitored.

b The values in parentheses are the anticipated sensitivity limits with the QR system, assuming a typical sensitivity improvement factor of 40× at the higher laser energies.

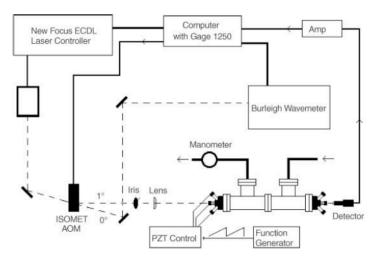


FIGURE 1 Schematic layout of the experimen-

A continuous-wave (cw), external-cavity tunable diode laser centered at 1.55 μ m is used to pump an optical cavity absorption cell in cw-cavity ringdown spectroscopy (cw-CRDS). Preliminary results are presented that demonstrate the sensitivity, selectivity and reproducibility of this method. Detection limits of 2.0 ppm for CO, 2.5 ppm for CO₂, 1.8 ppm for H₂O, 19.4 ppb for NH₃, 7.9 ppb for HCN and 4.0 ppb for C₂H₂ are calculated. [From the abstract of Awtry&Miller¹⁵]

2. Mass Spectrometry and IMS

Note: no Mass Spec nor IMS was presented to the Panel. This is not equivalent to saying that none is a viable technology – very small ion-trap-based instruments have been built¹⁷⁻¹⁹{A. Chutjian, 200 #169}.

Facundo F. will provide a more-complete overview of Mass Spectroscopy and Ion-Mobility Spectroscopy.

Ray's view: the basic problem with MS is that simple instruments cannot distinguish between CO and N_2 . IMS, in general, does not provide identification of observed peaks, but can be very useful with known sample streams and can work at or near atmospheric pressure.

Mass spectroscopy provides the mass/charge ratio of detected ions. Most commercial mass spectrometers view only positive ions, so that operators must include in their interpretation that some ions decompose rapidly when forming positive ions [e.g., alcohols] and the parent peak may not be dominant, such as can occur under some conditions for NH₃^{20,21} nor even be easily visible²². Also negative ions that might provide valuable insights are not, typically, available [exceptions: ions detected from bombardment of solids using dual-polarity detection^{20,21} and aerosol flow cytometer/mass spec^{23,24}]. Both positive and negative ions are available with an IMS²⁵⁻²⁷. One failure mode is that the ionizer on a MS can become degraded or burn out, particularly if the MS sees high gas loads. Also, if insulating deposits grow on surfaces over time, then they can become charged, changing and degrading the performance of the MS or IMS. [This is especially true of a miniaturized or microfabricated system that

8

is exposed to high loads of unfiltered air, because a smaller instrument tends to have a larger surface-to-volume ratio – it is easier for vital surfaces to become covered in an undesirable film, although progress is certainly being made²⁸.]

In general, even "low-power" mass spectrometers require 10's of watts of power to operate and require extensive supporting electronics to observe all the masses on a scan and to assign an observed fragmentation pattern back to one or more parent compounds with varying concentrations. By contrast, there are numerous, battery-powered, handheld IMS instruments that can detect a variety of vapors but that offer far less identification powers than are available with a MS.

Note: The specifications for Combustion Instrumentation seem to have precluded GC-MS instruments, but Ray recommends including one on board as a general-purpose analytical instrument.

Mass spectrometers ["MS"]

N

Biological sample: tissue, urine, blood

Mass spectrometers, which generally need to operate under vacuum [often under high vacuum], produce and disperse/separate beams of atomic and molecular ions according to their differing mass-to-charge ratios, and are general-purpose analytical devices that are particularly useful for the identification of one or a few gaseous species. With training, the operator can increase the identification power of a MS by analyzing the fragmentation pattern²⁹, resulting from the ionization of the parent molecule that is observed from a sample. R. Cooks and co-workers have published numerous articles on small, portable MS's^{18,30-32}, including some designs that operate at ambient pressure^{17,33,34} and have biomedical applications.³⁴

Possible configurations: time-of-flight²⁸, quadrupole³⁵, and ion-trap designs¹⁹. Please see the excellent review by Palmer and Limero³⁶. The advantage of mass spectrometers that are based on ion traps is their relatively small size and weight, which makes them particularly appropriate for NASA applications.

For toxic gases, such as phosgene, ethylene oxide, sulfur dioxide, acrylonitrile, cyanogen chloride, hydrogen cyanide, acrolein, formaldehyde, and ethyl parathion, a 1-minute preconcentration time is required. Detection limits range from 800 ppt to 3 ppm, depending on the analyte. For these particular compounds, a linear dynamic range of 1-2 orders of magnitude was obtained over the concentration range (sub-parts billion to parts per million) for all analytes.18 Geometry-independent Discontinuous Mini-MS DESI Pinch valve Facusing Rectilinear IT tube lens

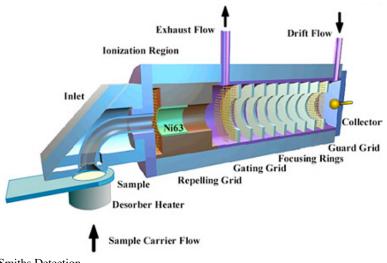
Ion Mobility spectrometers ["IMS"]

An IMS, which can be miniaturized/handheld, ionizes gaseous molecules and analyzes their various drift speeds in an applied electric field. The analysis and characterization via IMS are based on differing ionic mobilities through a background or carrier gas rather than simply their differing m/z. *An IMS typically operates at or near atmospheric pressure*. [IMS units can analyze air, vapor, soil, and water samples; for analysis of volatile components of liquid or solid materials, the volatile components must be introduced to the instrument in the gas phase, requiring sample preparation.]

R&D teams working²⁶ with or independent of NASA have created portable IMS and/or GC-IMS systems: amongst others – Gary Eiceman and Erkinjon Nazarov^{26,37-44}. [Dr. Nazarov invented a new kind of differential ion-mobility spectrometer^{37-41,43-49} with reduced volume and weight, now incorporated in the Sionex microAnalyzerTM. See, e.g., Thomas Limero, et al.⁵⁰⁻⁵³] Such systems can be very small and lightweight and the Sionex instrument, which is already under test by NASA personnel, appears well-suited for space applications. Numerous hand-held IMS instruments incorporate drift tubes manufactured by Graesby⁵⁴. See Appendix A2. Including the Chemical Agent Monitor [CAM] that is used by the military and police.

Also, see work by Dr. Pete Snyder⁵⁵, including detection and characterization of bioaerosols⁵⁶⁻⁵⁸.

Graseby Ionics, Ltd. has a self-contained IMS that weighs about 2 kg.



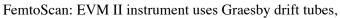
Smiths Detection

Ion Mobility Spectrometry (IMS)

Mobility (K) is determined from the drift velocity (vd) attained by ions in a weak electric field (E) in the drift tube, according to the equation, $vd = K \times E$. The distribution of these signals forms an ion spectrum, with an ion mobility band corresponding to each of the unique ionic species. The spectrum is a fingerprint of the parent compound



[Photo of ICAM]The Improved Chemical Agent Monitor is an improvement over the currently fielded CAM. The modular design is less expensive to repair, requires less maintenance, and eliminates depot level repair now required for the CAM. The ICAM also starts up faster after prolonged storage and is more reliable.





3. Solid-State Sensors

Solid-state sensors can be very compact, low-mass, and low-power, but they are susceptible to deposition of films from continuous exposure to the atmosphere as well as gradual oxidation or other chemical reactions or physical changes of the transduction components that could degrade its performance. Calibration would always be an issue. The influence of interfering gases such as O₂, H₂O, CO, NO, NO₂, CH₄ and SO₂ on a CO₂ sensor has been reported in literature, such as O₂ for a CO₂ sensor⁵⁹. Degradation due to exposure to ionizing radiation may also be an issue.

Note: no "electronic nose" or similar technology was presented. In the past, these eNose architectures have included numerous, less-specific transduction elements, but there is no reason that such an instrument could not include both "specific" solid-state or electrochemical transducers along with the less-specific ones. Clearly, this would require some effort to create. If such an electronic nose were included as part of a mission, for non-combustion-sensing applications, it would still be valuable to include it in testing challenge mixtures in order to improve the signature capability of any data-fusion algorithms.

From Figaro, Inc.:

Electrochemical



Solid state electrolyte type

Figaro was the first company to successfully commercialize solid state electrolyte CO2 sensors by using a Figaro patented technology. This CO2 sensor has compact size, low power consumption, and has lower cost and longer

life than conventional Infra-red sensor technology.



Liquid electrolyte type

This type of sensor shows good accuracy, linear response, and exhibit excellent selectivity to its target gas. Since liquid electrolyte sensors can be operated without heat, they can be used in the development of battery operated

sensing devices. Unlike traditional electrochemical sensors, Figaro's sensors are designed for environmental safety, using weak alkaline electrolyte.



Catalytic

The catalytic type gas sensor is a long established technology. The principle is based on combustion of the target gas on a heated catalyst, producing heat which is measured in order to determine the presence of gas.

Figaro's 35+ years of experience in catalyst material technology and its advanced micro fabrication technology enable production of the most advanced compact pellistor sensors whose durability, stability, quick response, and linear output make them ideal for detecting many combustible gases.

Active surfaces: Pt [for hydrocarbons] or Pd [for CO & H₂] added to SnO₂, ZnO₂, ZrO₂ etc.

Also, the long-awaited ChemFET remains a technology of tomorrow⁶⁰.

Here is a study of interferences for a carbonate-based CO₂ sensor⁶¹, showing that SO₂ causes irreversible changes in performance:

Influence of interfering gases on the sensor signal in the presence of ${\rm CO}_2$

Interfering	Partial	Changes of EMF			
gas	pressure/ conc.	Type A open ref.	Type B and C solid ref.	Problem	
O ₂ influ-	>0.1 bar	No	No	-	
ence	<0.1 bar	No	Nemst (38 mV/dec.)	RE (solid)	
H ₂ O	0.012 bar (50% r.h.)	+10 mV reversible	No	RE (open)	
co	30 ppm	No	No	_	
CH ₄	200 ppm	No	No	_	
NO ₂	100 ppm	Reversible	No	RE (open)	
SO ₂	≥500 ppb	Irrevers.	Irrevers.	WE	
-	50-500 ppb	Irrevers.	No	RE (open)	
	≤50 ppb	No	No		

and adding chemical filters can reduce interference by NO and SO₂ on CO₂ sensor⁶²

Water vapor shows interferences for solid-state CO or NH₃ sensors{Raj, 2006 #174 Reducing gases interfere with CO sensor [formaldehyde, methane]

a. Electrochemical Sensors

Solid or membrane electrolytes [These can be very compact and draw little power] or fuel-cell arrangements - used in some hand-held CO sensors for breathable air{Bermudez, 2003 #145}, exhaled alcohol and exhaled NO sensors^{63,64}. Cross reactivity/confounding gases may be a source of degraded accuracy/reliability

b. <u>Surface-sensitive Sensors</u>

Dr. Meyyappan and co-workers, using principal component analysis, have created nanotube-based sensors^{65,66} and some are currently incorporated into the JPL electronic nose and serving on the ISS.

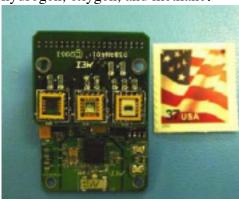
Combined in assembled instruments that detect up to 5 different vapors

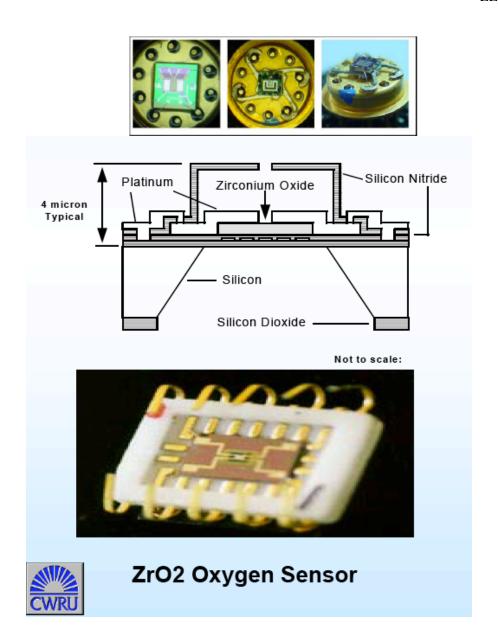
Makel Engineering already working with NASA personnel Makel Engineering – hypergolic fuel detection "Lick and Stick" technology

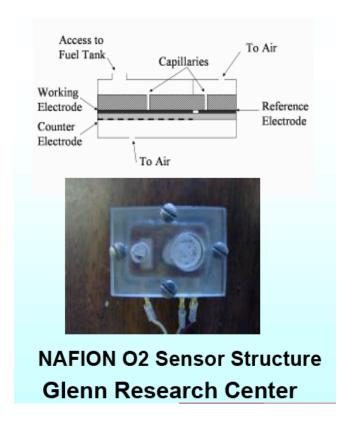




hydrogen, oxygen, and methane.







DIMENSIONS: (Approx. 5.63 CM X 3.13 CM X 3.44 CM)

POWER: < 400 mW

MASS: < 300 g PER UNIT

DATA RATE: 50 SAMPLES/SEC

HARDWIRED FOR POWER AND DATA

H2; RANGE ACCURACY

-50 PPM TO 250 PPM ±25 PPM 250 PPM TO 40,000 PPM ±10% OF READING



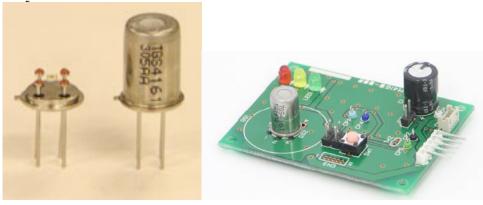
		Default	High
	Range	Resolution	Resolution
Gas	(ppm)	(ppm)	(ppm)
H2S	0-500	1	0.1
CO	0-999	1	N/A
TwinTox(H2S)	0-500	1	0.1
TwinTox(CO)	0-500	1	N/A
O2	0-30.0%	0.10%	N/A
SO2	0-150	1	0.1
PH3	0-5.0	1	0.1
NH3	0-100	1	0.1
NO2	0-99.9	1	0.1
HCN	0-30.0	1	0.1
CI2	0-50.0	1	0.1
CIO2	0-1.0	0.1	0.01
O3	0-1.0	0.1	0.01
PID(VOCs)	0-1000	1	N/A
IR(CO2)	0-50,000 0-5.0% v/v	150 0.01%	N/A
Combustible gases	0-100% LEL 0-5.0% v/v	1% or 0.1%	N/A

Figaro [Japan]

		Typical		5
Model	Target gas	detection range	Ps	Description
TGS2620	Alcohol,	50 5 000	210mW	Compact size, For breath alcohol testers and solvent detectors
1032020	Solvent vapors	50 - 5,000ppm	210m w	
TFC1C1026		20 200	022 111	Ceramic base resistant to severe
TGS826	Ammonia	30 - 300ppm	833mW	environments
TGS2444	Ammonia	10 - 100ppm	56mW	High selectivity to ammonia
CDM4161	Carbon dioxide Carbon	400-9,000ppm	300mW	Precalibrated module
TGS2442	monoxide	30 - 1,000ppm	14mW	Compact size
	General air			
TGS2602	contaminants	1 - 30ppm	280mW	High sensitivity to VOCs and odorous gases
				For leak detection from refrigerators and air conditioners Ceramic base resistant to
TGS832	Halocarbon gas	100 - 3,000ppm	835mW	severe environments
	Hydrogen			Precalibrated module, Maintenance free, For
FCM6812	Methane LP gas	0 - 35%LEL	1.0 W	gas leak detection in fuel cell systems
	Hydrogen			Ceramic base resistant to severe
TGS825	sulfide	5 - 100ppm	660mW	environments
	LP gas,			Catalytic type, Wide detection range, Linear
TGS6810	Methane	0 - 100%LEL	525mW	output, For residential gas alarms
TGS2611-E00	Methane	500 - 10,000ppm	280mW	High selectivity to methane gas
				Stable relative sensitivty between CH4 &
	Methane, LP			LP gas, Good durability, For residential gas
TGS2612	gas	500 - 10,000ppm	280mW	alarms
		500 - 12,500ppm		
TGS3870	Methane & CO	50 - 1,000ppm	38mW	Dual gas detection with one sensor
		**	No power	
SK-25	Oxygen	0 - 30%	required	Galvanic cell, Good linearity
TGS2180	Water vapor	1 - 150g/m3	830mW	High selectivity to water vapor
		C		



CO₂:



Figaro's CDM4161-L00 solid electrolyte CO₂ sensor [5VDC, 0.3W. -10°C to 60°C, 5 to 95% RH [avoid condensation]

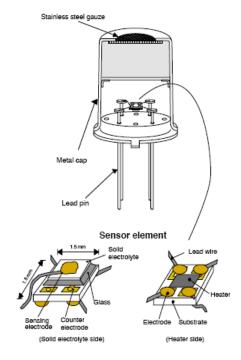


Fig. 1 - Sensor structure

When the sensor is exposed to CO₂ gas, the following electrochemical reaction occurs:

Cathodic reaction: $2\text{Li}_+ + \text{CO}_2 + 1/2\text{O}_2 + 2\text{e}_- = \text{Li}_2\text{CO}_2$

Anodic reaction: $2Na_+ + 1/2O_2 + 2e_- = Na_2O$

Overall chemical reaction:

 $Li_2CO_3 + 2Na_1 = Na_2O + 2Li_1 + CO_2$

As a result of the electrochemical reaction, electro-motive force (EMF) would be generated according to Nernst's equation:

 $EMF = Ec - (R \times T) / (2F) ln (P(CO₂))$

where

 $P(CO_2)$: Partial pressure of CO_2 ,

Ec: Constant value R: Gas constant

T: Temperature (K) F: Faraday constant

By monitoring the electromotive force (EMF) generated between the two electrodes, it is

possible to measure CO₂.



Gas Sniper-01 Model for EPA Method 21

utilizes hydrophobic filters to prevent moisture contamination. The Gas Sniper will continuously operate for up to 30 hours on alkaline batteries or 18 hours on Ni-Cad batteries. A maximum of 30 seconds is needed for instrument warm up.

Principle of Operation

Depending on the specific gas being monitored, the Gas Sniper utilizes catalytic combustion, electrochemical cell, galvanic cell and infrared sensor technologies to accurately detect gases within several full-scale ranges. An integral, extremely low power suction pump provides a continuous, steady sample flow to provide accurate and repeatable measurements. Sample flow to the gas sensor is regulated and consistently monitored.

Industrial Scientific Corp. [http://www.indsci.com/default.aspx] has announced the MX6 iBrid™ Multi-Gas Monitor, an improved, 6-gas version of the existing CSA-CP, [compound specific analyzer-combustion products] that is expected to be available in mid-2011. See http://www.indsci.com/news_releases.aspx?id=2405&terms=CSA
"The MX6 is designed to detect from one to six gases including oxygen, combustible gases and up to four toxic gases. With 25 field-replaceable "smart" sensor options, an integrated sampling pump, and interchangeable lithium-ion and alkaline battery packs, the MX6 can be set up in millions of different detection configurations. Such configuration flexibility allows it to measure potential hazards in any industry. The addition of a photo-ionization detector (PID) allows for the detection of the potentially "unknown" toxic hazards or volatile organic compounds that may exist in some applications."

NOTE: this instrument uses transducing/detecting components that exhibit similar non-specific responses as do all such solid-state components [the "CO" sensor responds to acetylene, unsaturated hydrocarbons, but may have some compensation against H₂; "HCN" sensor has negative response to NO_x, etc.]. photo follows:



4. References

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